

# INDUSTRY NEWS



## Precision blanking line

**HADAYA** Engg & Metal Services of Dubai, United Arab Emirates, recently installed a Red Bud Industries' 3mm (0.118") x 1524mm (60") x 20,412kg (45,000lb.) precision blanking line. Hadaya operates a service centre in Dubai that specialises in processing stainless steel.

Featured in the line is Red Bud's dual motor precision grip feed which enables Hadaya to produce blanks with length tolerances of +/-0.127mm (0.005"). The line includes Red Bud's high speed hydraulic shear and 3-side blank support drop stacker. The drop stacker mounts directly to the back of the shear which allows material to enter the drop stacker before shearing. Once the material is sheared, it drops straight down onto the waiting stack table.

The new line features a coil lift; decoiler; peeler breaker; dual cassette 6-high roller leveler; pop-up flatness table; thread system; dual motor grip feed system; shear; drop stacker; automatic lowering stack table; end discharge roll-outs and pallet loader.

See [www.redbudindustries.com](http://www.redbudindustries.com)



## MAKING THE CUT

**GONVAUTO** Thuringen has ordered the supply, installation and commissioning of a new cutting line with blanking press to a consortium integrated by three Spanish companies: SALICO HISPANIA, ARISA and BIELE. The line is designed to cut blanks for the automotive sector, handling material of up to 3mm in thickness with maximum dimensions of 4500mm x 2500mm.

The feeding line, supplied by SALICO, can receive coils of up to 30 tons (maximum OD of 2.000mm), with coil eye of either 508 or 610mm. Once the coils are placed on the entry storage saddles, loading onto the decoiler is automatic. Mandrel design allows handling of both eye dimensions without generating marks or damaging the last wraps of the coil.

## ONLINE AUCTION SALE

of various metalworking machines of

### BROCKHAUS LENNETAL GmbH

Kahley 10-18 - 58840 Plettenberg (± 50 km von Dortmund/Siegen)

### SHEET METAL CUTTING MACHINES



**3 CUT-TO-LENGTH LINES:** band width 700x1600 mm/450-1700 mm/350-1460 mm, band thickness 0,5-3 mm, coil ø 1920/1920/1830 mm, coil weight 28/20/15 t, cut-off lengths 400-4000/300-6000/350-1460 mm and speed 50/38/20 m/min.;

**3 QUICK SECTION PLATE SHEARS** "Amada" ATF 2035/1332, sheet metal thickness 0,4-3,5/3,2 mm, sheet metal width 280-2020/1320 mm, sheet metal length 600-3100/2400 mm, cut-off length 35-1300/1230 mm; **sheet metal cutting machine** "Wieger"; **2 plate shears** "Hämmerle", with stacking unit "Theis"; angle shear "Theis"; 2 circular table saws "Graule", with chip exhauster; 3 bending machines; measuring table; **digital chip exhauster** "Esta" (2012);

*Intermediate sales reserved*

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